



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2348**Job Sheet 183859****Part No:** D2348**Job Qty:** 20 ea**Part Name:** Wearplate (Key Way)**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/27/18**Job Tracking No:****Due Date:** 10/5/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV C IPP Rev A Removed from 9 Digit 05-12-05 JLM IPP Rev:B Now on Waterjet 06-07-03 JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	20 pcs		10/5/18	0.01	0.74	Waterjet 1		SC 18/09/30
120	QC	20 pcs		10/5/18	0.00	0.00	QC8		38
150	Outsource	20 pcs		10/5/18			ATG001-VC	5	CL OCT 01 2018
160	Packaging	20 pcs		10/5/18	0.00	0.00	Packaging2		CL OCT 26 2018
170	QC	20 pcs		10/5/18	0.00	0.00	QC5		38
180	Small Fab	20 pcs		10/5/18	0.00	0.55	Small Fab		9-89 DAS
190	QC	20 pcs		10/5/18	0.00	0.00	QC5		38
200	Packaging	20 pcs		10/5/18	0.00	0.00	Packaging3	Storage	NOV 05 2018
210	QC21-SA	20 Ea		10/5/18	0.00	0.00	QC21		21

Part Op 100 - 1-Cut as per Dwg D2348

Descriptions: 150 - Issue P/O 041211 Black Anodize per Dwg D2348 Rev. C

160 - Ensure certificate of conformity is attached

170 - INSPECT CERTS

180 - Install Insert as per Dwg D2348

9-89 NOV 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.3960 sf (.0198 ea)	100-Waterjet	50550M
D3996-FE-832-EF	Self-Clinching Fastener	80 Ea (4 ea)	180-Small Fab	5092711

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.063	0	207	0
180-Small Fab	D3996-FE-832-EF	80	500	0

DART
AEROSPACE

Container No: S114722



Part: D2348

Job No: 183859

Serial No/Batch: S114722

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

1210 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/30/18

75A 02 3018

75A 02 3018

001 5 8 3018

001 0 1 3018

001 0 1 3018

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wear Plate	0.250Inches $\pm$ 0.010	0.260 0.240	0,249	
2	Wear Plate	0.648Inches $\pm$ 0.010	0.658 0.638	0,650	
3	Wear Plate	0.795Inches $\pm$ 0.005	0.800 0.790	0,795	
4	Wear Plate	2.046Inches $\pm$ 0.010	2.056 2.036	2,049	
5	Wear Plate	1.295Inches $\pm$ 0.010	1.305 1.285	1,294	
6	Wear Plate	0.656Inches + 0.005 - 0.000	0.661 0.656	0,656	Diameter
7	Wear Plate	0.290Inches + 0.003 - 0.000	0.293 0.290	0,291	Diameter
8	Wear Plate	0.250Inches $\pm$ 0.010	0.260 0.240	0,250	Diameter
9	Wear Plate	0.250Inches $\pm$ 0.010	0.260 0.240	0,249	
10	Wear Plate	0.648Inches $\pm$ 0.010	0.658 0.638	0,650	
11	Wear Plate	1.546Inches $\pm$ 0.005	1.551 1.541	1,548	

Plex 9/27/18 2:23 PM Dart.Gagnon.Michelle



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PURCHASE ORDER

PO041211

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041211

PO Date: 10/2/18

Due Date: 10/31/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182468	644.4117	Bracket, Fwd Pivot 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A- 8625 Type 3 Class 2 3-Certification of Conformity is required	Firmed	-	10/31/18	25 pcs	0 pcs	25 pcs	\$9.35/pcs	\$233.75
2	182466	644.4111	Bracket, Aft Pivot 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A- 8625 Type 3 Class 2 3-Certification of Conformity is required	Firmed	-	10/31/18	20 pcs	0 pcs	20 pcs	\$9.35/pcs	\$187.00
3	183859	D2348	Wearplate (Key Way) : Various STC's Issue P/O: _____ Black Anodize per Dwg D2348 Rev. C	Firmed	-	10/31/18	20 pcs	0 pcs	20 pcs	\$3.25/pcs	\$65.00
Grand Total:											\$485.75

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Canada

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PURCHASE ORDER PO041211

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/26/18 8:11 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916340

Date: 25-Oct-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
20 ea	Part: D2348 Wearplate (Key Way) Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Job: 23969		Rev: C Line: 3
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>25/10/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			

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